

# STANDARD REPLACEMENT VALVE SPRING APPLICATION

These part numbers and dimensions are listings of applications we have used. Due to variations in models, dimensions & pressures should be checked before fitting. In some cases we may have used shims to adjust installed height.

**Springs marked with \* are a double spring.**

| Part Number   | Model           | Engine         | I/H   | Od    | Int.  | Id    | Seat Press | .5 Lift | Solid Height |
|---|-----------------|----------------|-------|-------|-------|-------|------------|---------|--------------|
| <b>CHRYSLER</b>   |                 |                |       |       |       |       |            |         |              |
| <b>5091-12</b>  | Slant 6         | 225            | 1.65  | 1.500 |       | 0.990 | 100        | 285     | 1.095        |
| <b>FORD 4</b>   |                 |                |       |       |       |       |            |         |              |
| <b>2021-8</b>   | Pushrod Engine  | 998-1600       | 1.28  | 1.134 |       | 0.612 | 65         | 165     | 0.750        |
| <b>2834-8*</b>  | Cortina         | 1600           | 1.28  | 1.134 | 0.84  | 0.612 | 100        | 305     | 0.750        |
| <b>4028-8</b>   | Laser E3,E5     | 1300-1600      | 1.44  | 1.255 |       | 0.920 | 120        | 220     | 0.930        |
| <b>4250-8*</b>  | Laser           | B6 1600        | 1.40  | 1.214 | 0.93  | 0.870 | 70         | 200     | 0.817        |
| <b>0607-8</b>   | Laser KF        | 1800 16V       | 1.47  | 0.910 | 0.70  | .684  | 40         | 95      | 0.780        |
| <b>4250-8*</b>  | Escort, Cortina | 2000 OHC       | 1.42  | 1.214 | 0.93  | 0.870 | 70         | 195     | 0.817        |
| <b>5840-8*</b>  | Telstar FE      | Std Replace.   | 1.635 | 1.330 | 0.98  | 0.720 | 70         | 210     | 0.880        |
| <b>5833-8*</b>  | Telstar FE      | Performance    | 1.635 | 1.330 | 0.98  | 0.760 | 80         | 240     | 0.900        |
| <b>FORD 6</b>   |                 |                |       |       |       |       |            |         |              |
| <b>7739-12</b>  | Falcon EA-EL    | XR6            | 1.82  | 1.420 |       | 0.916 | 110        | 275     | 1.150        |
| <b>4028-12</b>  | Capri           | V6             | 1.54  | 1.255 |       | 0.920 | 95         | 205     | 0.930        |
| <b>4336-12*</b>   | Capri           | V6             | 1.54  | 1.255 | 0.920 | 0.700 | 120        | 270     | 0.930        |
| <b>5825-12</b>  | Zephyr          | MK11           | 1.65  | 1.330 |       | 0.960 | 60         | 180     | 0.950        |
| Note: Ford 6 Spring Retainer may need machining to suit double spring |                 |                |       |       |       |       |            |         |              |
| <b>FORD 8</b>   |                 |                |       |       |       |       |            |         |              |
| <b>0515-16</b>  | 239 S/V         | V8             | 1.89  | 1.15  |       | 0.73  | 40         | 115     | 1.05         |
| <b>7737-16</b>  | 390             | V8             | 1.82  | 1.510 |       | 0.965 | 110        | 295     | 1.310        |
| <b>7738-16</b>  | 460             |                | 1.82  | 1.475 |       | 0.960 | 110        | 280     | 1.180        |
| <b>GM 4</b>   |                 |                |       |       |       |       |            |         |              |
| <b>5833-8*</b>  | Gemini          | G161-G200Z     | 1.55  | 1.330 | 0.98  | 0.760 | 100        | 260     | 0.900        |
| <b>GM 6</b>   |                 |                |       |       |       |       |            |         |              |
| <b>5088-12</b>  | Chev 6          | 235 Blue Flame | 1.86  | 1.375 |       | 0.960 | 50         | 220     | 1.200        |
| <b>5092-12</b>  | Bedford         | 300            | 1.69  | 1.390 |       | 1.000 | 70         | 190     | 1.120        |

# STANDARD REPLACEMENT VALVE SPRING APPLICATION

| Part Number          | Model         | Engine      | I/H  | Od                 | Int. | Id                 | Seat Press | .5 Lift      | Solid Height |
|----------------------|---------------|-------------|------|--------------------|------|--------------------|------------|--------------|--------------|
| <b>GM 6</b>          |               |             |      |                    |      |                    |            |              |              |
| <b>5088-12</b>       | Holden        | 138 Grey    | 1.79 | 1.375              |      | 0.960              | 75         | 250          | 1.200        |
| <b>4028-12</b>       | Holden        | Blue/Black  | 1.62 | 1.255              |      | 0.920              | 95         | 200          | 0.930        |
| <b>4021-12</b>       | Holden        | Ecotec      | 1.78 | 1.04TOP<br>1.24BOT |      | 0.67TOP<br>0.87BOT |            |              | 1.190        |
| <b>4719-12</b>       | Holden        | Red         | 1.62 | 1.255              |      | 0.920              | 95         | 200          | 0.930        |
| <b>5840-12*</b>      | Commodore     | RB30        | 1.57 | 1.330              | 0.98 | 0.720              | 85         | 255          | 0.860        |
| <b>5835-12</b>       | Commodore     | RB30        | 1.57 | 1.325              | 0.97 | 0.710              | 110        | 250          | 0.950        |
| <b>7328-12*</b>      | Commodore     | VN V6       | 1.70 | 1.430              | 1.08 | 0.810              | 140        | 285          | 0.960        |
| <b>4836-12</b>       | Commodore     | VP V6       | 1.70 | 1.255              |      | 0.780              | 115        | 310          | 1.100        |
| <b>GM V8</b>         |               |             |      |                    |      |                    |            |              |              |
| <b>4931-16</b>       | Holden VN-VS  |             | 1.70 | 1.240              | .086 | 0.780              | 80         | 230          | 1.100        |
| <b>4843-16</b>       | Holden VT     | V8 roller   | 1.75 | 1.260              | 0.86 | 0.780              | 120        | 320          | 1.160        |
| <b>INTERNATIONAL</b> |               |             |      |                    |      |                    |            |              |              |
| <b>7739-16</b>       | 345           | V8          | 1.82 | 1.420              |      | 0.916              | 110        | 275          | 1.150        |
| <b>ISUZU</b>         |               |             |      |                    |      |                    |            |              |              |
| <b>5828-4*</b>       | 4JB1          | Diesel      | 1.50 | 1.330              |      | 0.660              | 80         | 270          | 0.840        |
| <b>LEYLAND, BMC</b>  |               |             |      |                    |      |                    |            |              |              |
| <b>2834-8*</b>       | Mini          |             | 1.47 | 1.134              | 0.84 | 0.612              | 35         | 210          | 0.750        |
| <b>5840-8*</b>       | MGB           |             | 1.55 | 1.330              | 0.98 | 0.720              | 95         | 265          | 0.860        |
| <b>MAZDA</b>         |               |             |      |                    |      |                    |            |              |              |
| <b>4250-8*</b>       |               | TC          | 1.21 | 1.214              | 0.93 | 0.870              | 120        | 220<br>@.400 | 0.817        |
| <b>4250-8*</b>       | NA,MA         | UC,VC       | 1.38 | 1.214              | 0.93 | 0.870              | 80         | 205          | 0.817        |
| <b>5080-8</b>        | single spring | B3/B6       | 1.41 | 1.283              |      | 0.930              | 75         | 165          | 0.930        |
| <b>4250-8*</b>       |               | B6          | 1.41 | 1.214              | 0.93 | 0.870              | 70         | 195          | 0.817        |
| <b>MITSUBISHI</b>    |               |             |      |                    |      |                    |            |              |              |
| <b>5080-8</b>        | Galant        | 4G63        | 1.46 | 1.283              |      | 0.930              | 60         | 180          | 0.930        |
| <b>5827-8</b>        | Cordia        | 4G62 Sirius | 1.50 | 1.330              |      | 0.980              | 80         | 210          | 0.840        |
| <b>5840-8*1</b>      | Sigma         | 4G54        | 1.56 | 1.330              | 0.98 | 0.720              | 90         | 260          | 0.860        |
| <b>5825-8</b>        | Sigma         | 4G54        | 1.56 | 1.330              |      | 0.960              | 80         | 200          | 0.950        |
| <b>5840-8*1</b>      |               | 4G63BT      | 1.66 | 1.330              | 0.98 | 0.720              | 75         | 225          | 0.860        |

Note 1: Mitsubishi 5840 Spring Retainer needs machining to suit double spring.

# STANDARD REPLACEMENT VALVE SPRING APPLICATION

| Part Number     | Model       | Engine      | I/H  | Od    | Int. | Id    | Seat Press | .5 Lift | Solid Height |
|-----------------|-------------|-------------|------|-------|------|-------|------------|---------|--------------|
| <b>NISSAN</b>   |             |             |      |       |      |       |            |         |              |
| 4038-8          | Datsun      | A12         | 1.52 | 1.197 |      | 0.840 | 80         | 250     | 0.920        |
| 4220-8*         | Datsun      | A12,A14,A15 | 1.55 | 1.210 | 0.93 | 0.700 | 80         | 180     | 0.820        |
| 5840*           | Datsun      | L Series    | 1.58 | 1.330 | 0.98 | 0.720 | 85         | 255     | 0.860        |
| 5840-8*         | Datsun      | CA20        | 1.55 | 1.330 | 0.98 | 0.720 | 95         | 255     | 0.860        |
| 4320-8          | Pulsar      | E15         | 1.58 | 1.255 |      | 0.920 | 100        | 190     | 0.930        |
| <b>NISSAN 6</b> |             |             |      |       |      |       |            |         |              |
| 0612-12         | 300ZX       | VG30DETT    | 1.45 | 1.07  | 0.81 |       | 65         | 130     | 0.82         |
| 5840-12*        | Patrol      | TB42,TB47T  | 1.58 | 1.330 | 0.98 | 0.720 | 95         | 265     | 0.860        |
| 5835-12         | Patrol      | TD42 Diesel | 1.61 | 1.325 | 0.97 | 0.710 | 70         | 190     | 0.950        |
| <b>TOYOTA</b>   |             |             |      |       |      |       |            |         |              |
| 4038-8          | Corolla     | 3K/4K       | 1.55 | 1.197 |      | 0.840 | 70         | 240     | 0.920        |
| 4220-8*         | Corolla     | 3K/4K       | 1.55 | 1.210 | 0.93 | 0.700 | 80         | 180     | 0.820        |
| 4320-8          | Hi Ace      | 2RZ 2400    | 1.59 | 1.255 |      | 0.920 | 95         | 195     | 0.930        |
| 4320-8          | Celica      | 2T          | 1.46 | 1.255 |      | 0.920 | 115        | 210     | 0.930        |
| 4320-8          | Corona      | 2S          | 1.54 | 1.255 |      | 0.920 | 100        | 195     | 0.930        |
| 4719-8          |             | 12R         | 1.55 | 1.255 |      | 0.920 | 100        | 200     | 0.930        |
| 5840-8*         | Corona      | 18R         | 1.55 | 1.330 | 0.98 | 0.720 | 95         | 265     | 0.860        |
| 5827-8          | Corona      | 18RG        | 1.5  | 1.330 |      | 0.720 | 80         | 210     | 0.840        |
| 5825-8          | Corona      | 22R         | 1.58 | 1.330 |      | 0.960 | 75         | 195     | 0.950        |
| 4719-8          | Corona      | 5R          | 1.55 | 1.255 |      | 0.920 | 100        | 200     | 0.930        |
| 5825-8          |             | 2RZ OHC     | 1.59 | 1.330 |      | 0.960 | 80         | 195     | 0.950        |
| 5827-8          | Diesel      | 3L, 1HZ     | 1.46 | 1.330 |      | 0.980 | 85         | 225     | 0.840        |
| 4828-12         | Landcruiser | 2F          | 1.79 | 1.275 |      | 0.920 | 80         | 250     | 1.080        |
| 5840*           | Diesel      | 3B          | 1.54 | 1.330 | 0.98 | 0.720 | 105        | 270     | 0.860        |

These part numbers and dimensions are listings of applications we have used. Due to variations in models, dimensions & pressures should be checked before fitting. In some cases we may have used shims to adjust installed height. **Springs marked \* are double spring.**

# VALVE SPRINGS

## VALVE SPRINGS PART NUMBER ORDER

| Part Number       | O/D                      | ID of Outer              | ID of Inner | Spring Type | RH or LH (Outer) | Free Length | Spring Rate (lb/in) | Solid Height |
|-------------------|--------------------------|--------------------------|-------------|-------------|------------------|-------------|---------------------|--------------|
| 507               | 1.000"                   | 0.760"                   |             | 1           | L                | 2.050"      | 75                  | 0.750"       |
| 511               | 0.937"                   | 0.697"                   |             | 1           | L                | 1.490"      | 123                 | 0.740"       |
| 513               | 0.953"                   | 0.697"                   |             | 1           | L                | 1.937"      | 132                 | 0.930"       |
| 514               | 0.838"                   | 0.612"                   |             | 1           | L                | 1.500"      | 145                 | 0.710"       |
| 515               | 1.015"                   | 0.725"                   |             | 1           | L                | 2.165"      | 155                 | 1.060"       |
| 607               | 0.910"                   | 0.684"                   |             | 1           | L                | 1.970"      | 80                  | 0.780"       |
| 612               | 1.090"                   | 0.810"                   |             | 1           | R                | 2.055"      | 120                 | 0.880"       |
| 613               | 1.080"                   | 0.796"                   |             | 1           | R                | 2.230"      | 130                 | 1.000"       |
| 615               | 1.015"                   | 0.740"                   |             | 1           | L                | 2.000"      | 135                 | 0.870"       |
| 1025              | 1.370"                   | 1.005"                   |             | 1           | L                | 2.200"      | 220                 | 1.030"       |
| 1804              | 0.980" TOP<br>1.065" BOT | 0.995" TOP<br>0.635" BOT |             | 1 Conical   | R                | 2.085"      | 280                 | 1.020"       |
| 1808              | 0.970" TOP<br>1.060" BOT | 0.645" TOP<br>0.727" BOT |             | 1 Conical   | R                | 2.035"      | 215                 | 0.880"       |
| 1809              | 0.985" TOP<br>1.060" BOT | 0.640" TOP<br>0.730" BOT |             | 1 Conical   | R                | 2.180"      | 200                 | 0.900"       |
| 1832              | 0.945" TOP<br>1.101" BOT | 0.580" TOP<br>0.735" BOT |             | 1 Conical   | R                | 1.795"      | 310                 | 0.900"       |
| 2021              | 1.134"                   | 0.838"                   |             | 1           | R                | 1.622"      | 210                 | 0.750"       |
| 2834 <sup>D</sup> | 1.134"                   | 0.838"                   | 0.612"      | 2           | RH               | 1.622"      | 400                 | 0.750"       |
| 2836 <sup>D</sup> | 1.134"                   | 0.838"                   | 0.612"      | 2           | R                | 1.622"      | 380                 | 0.770"       |
| 4021              | 1.045" TOP<br>1.245" BOT | 0.670" TOP<br>0.870" BOT |             | 1 Conical   | R                | 1.970"      | 350                 | 1.190"       |
| 4028              | 1.255"                   | 0.920"                   |             | 1           | L                | 2.100"      | 190                 | 0.930"       |
| 4038              | 1.197"                   | 0.840"                   |             | 1           | R                | 1.830"      | 360                 | 0.920"       |
| 4162              | 1.100"                   | 0.765"                   |             | 1           | R                | 1.895"      | 260                 | 0.980"       |
| 4163              | 1.165"                   | 0.825"                   |             | 1           | R                | 1.980"      | 250                 | 0.975"       |
| 4164              | 1.050"                   | 0.735"                   |             | 1           | R                | 1.740"      | 265                 | 0.840"       |
| 4177 <sup>D</sup> | 1.113"                   | 0.805"                   | 0.636"      | 2           | R                | 1.660"      | 230                 | 0.730"       |
| 4220 <sup>D</sup> | 1.210"                   | 0.926"                   | 0.700"      | 2           | R                | 1.900"      | 200                 | 0.820"       |
| 4231              | 1.060" TOP<br>1.290" BOT | 0.650" TOP<br>0.875" BOT |             | 1 Conical   | R                | 2.200"      | 280                 | 1.090"       |
| 4235              | 1.270"                   | 0.885"                   | 0.752"      | 1 + Damper  | R                | 2.200"      | 390                 | 1.080"       |
| 4250 <sup>D</sup> | 1.214"                   | 0.926"                   | 0.870"      | 2           | R                | 1.950"      | 250                 | 0.817"       |
| 4320              | 1.255"                   | 0.920"                   |             | 1           | L                | 2.100"      | 230                 | 0.930"       |
| 4326 <sup>D</sup> | 1.255"                   | 0.920"                   | 0.710"      | 2           | L                | 2.100"      | 250                 | 0.950"       |
| 4327 <sup>D</sup> | 1.255"                   | 0.920"                   | 0.684"      | 2           | L                | 2.100"      | 270                 | 0.940"       |
| 4328 <sup>D</sup> | 1.255"                   | 0.920"                   | 0.665"      | 2           | L                | 2.100"      | 260                 | 0.940"       |
| 4330 <sup>D</sup> | 1.280"                   | 0.926"                   | 0.700"      | 2           | R                | 1.960"      | 315                 | 0.925"       |

**Note:** Springs marked with xxxx-xx<sup>D</sup> denotes that it is a double spring.